



NOTES:

1. 1/8" PANEL INSET LOOKS BETTER THAN FLUSH
2. 1" LONG BUTTON HEAD SCREW MAKES IT EASIER TO START SCREW
3. A TRIPLE ECONOMY NUT 80/20 PART # 3285 CAN BE USED INSTEAD OF TWO CARRIAGE BOLTS.
4. REQUIRES END ACCESS FOR CARRIAGE BOLTS OR TRIPLE ECONOMY NUT PART # 3285
5. USE HAND TAPPING MACHINE FROM GRIZZLY.COM (ABOUT \$93)
6. WITH ECONOMY NUT USE 5/16-18NC x 3/8" LONG SET SCREW IN CENTER HOLE & 5/8" HEX BOLTS

ASSEMBLY

<i>ORTON DESIGN</i>	CONNECTOR "F" – REMOVABLE PANEL ANGLE	HALF
MATERIAL – 3/16 x 1 1/2" ALUMINUM ANGLE		ODJ127-45