



SLOTS NOT REQUIRED IF  
PANEL DOES NOT NEED  
TO BE REMOVABLE

ASSEMBLY

NOTES:

1. GLUE BLOCK TO 1/4" PLYWOOD
2. PANEL INSET 1/8" BECAUSE IT LOOKS BETTER INSET
3. ELASTIC STOP NUTS USED DUE TO VEHICLE VIBRATIONS
4. NEED ACCESS BEHIND 80/20 FRAME TO BOLT ON PANEL
5. BOLT ON BLOCKS AND THEN GLUE PLYWOOD TO BLOCKS

LENGTH OF WOOD BLOCK AND HOLE SPACING CAN BE CHANGED

<i>ORTON DESIGN</i>	CONNECTOR "G" — FIXED PANEL WOOD BLOCK	HALF
	MATERIAL — 3/4" x 1 1/8" WOOD	ODJ127-48